



Story

For over 40 years, SPI Gallery artists have created some of the finest solid brass sculptures. Inspired by the beauty of the natural world from the plains of the vast Serengeti to the depths of the mighty Pacific Ocean and everywhere in between, our collection of brass wildlife and nautical creations is simply unmatched. Valued by art collectors and prominent interior designers throughout the world, SPI Gallery creations are sure to impress even the most discriminating individuals. All pieces are designed by artists in our Northern California studios. Each piece is meticulously hand-sculpted and cast in our own foundry, creating a truly unique work of art to be treasured throughout the years.



Artisans sculpt the mold in clay.



Pouring molten brass into a mold.



Welding the artwork together.



Applying our hot patina finish.

Imperial Finish

Our imperial finish is carefully hand painted on brass, followed by a proprietary lacquer formula and many hours of hand polishing. This finish imparts a coppery glow and deep sheen that looks extraordinary in the light.



Hot Patina Finish

Each SPI Gallery art work starts its life as a clay sculpture, and is then cast in brass using the lost wax technique (the same method used in casting fine jewelry) for unparalleled dimensional detail. The sculpture is then meticulously hand finished using our proprietary hot patina finishes.

Our patina artists heat the brass surface with blow torches and apply secret formulations of chemicals that react to the metal using various techniques, one layer at a time. Several coats of hand waxing result in a vibrant, deep, layered finish with complex subtleties that no other finishing method can achieve. Due to this hand crafted process no two sculptures are the same. Each piece is unique with its own colors. SPI Gallery's hot patina finish is beautiful to behold and is much sought after.



Retro Art Finish

This is the original SPI Gallery finish. Tried and true, for decades. This traditional museum look appears as though the sealife are swimming below the surface of the ocean. Reflections and contrasts appear and are accented by small brass highlights. Some of the pieces have larger brass highlights giving them an almost retro style.

Many of the sculptures are mounted to a green or black marble base for an elegant finishing touch. Your Gallery customers will want at least one of these pieces in their collection. This classic finish produces a truly beautiful work of art, the perfect addition to any home or yacht.



How We Work

SPI Gallery is a team of talented 2-D artists, sculptors, and craftsmen, inspired by the natural beauty that surrounds us and dedicated to expressing that beauty in extraordinary sculptures.

Each SPI Gallery original begins life as 2-D concept art designed by our team of talented artists in Northern California. Our master sculptors breathe life into the artwork with up to weeks of hand sculpting in modeling clay in our own atelier.

Each part is cast in our own foundry using either the lost wax or sand casting method. Artisans take the various cast parts and carefully weld them together. After several days of welding, sanding, and polishing, the metal sculpture takes its final form and the patina artists then have their turn.

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Sea Life

Beauty Beneath the Ocean

rom octopus and jellyfish to dolphins, turtles and whales, our Sea Life collection celebrates the diverse beauty found throughout our oceans and seas. Each handcrafted sculpture is cast in brass by detailed master craftsmen. Our unparalleled finishes are intricately applied by truly talented artisans. Hot patina and retro art techniques give every work of art an elegant multilayered color and texture.

Dozen Dolphin Pod Seascape

MSRP \$5550

80270 • 54"H 22"W 18"D • 91 lbs Brass and Marble • Finish: Hot Patina

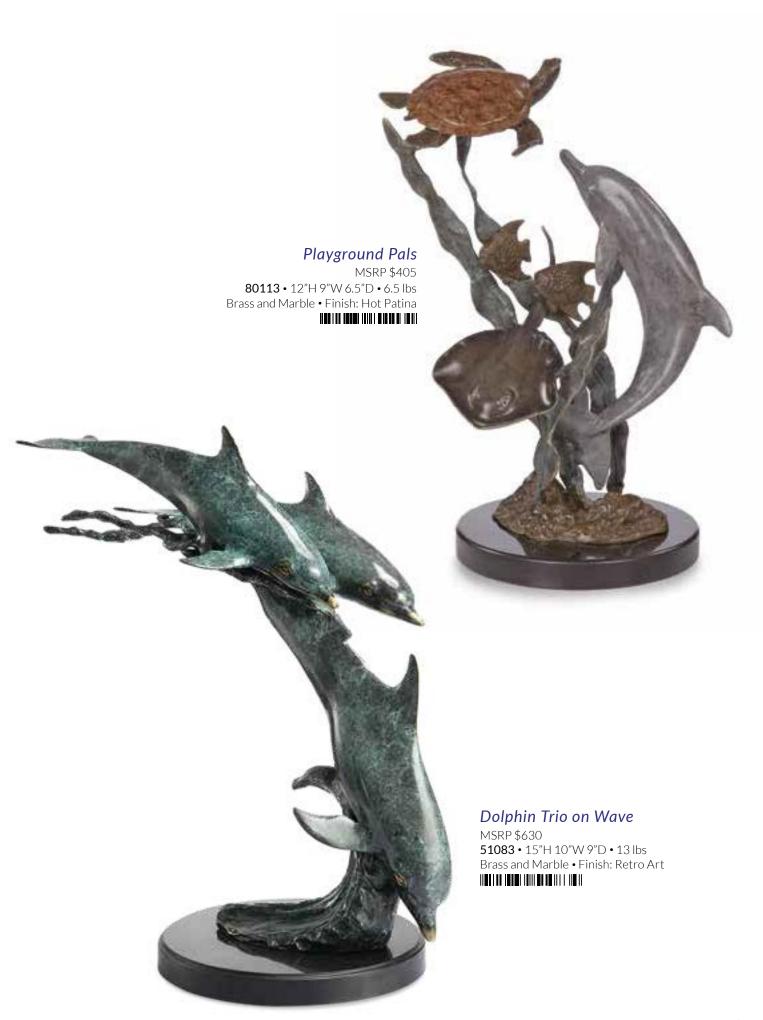




Dozen Swimming Dolphins Sculpture

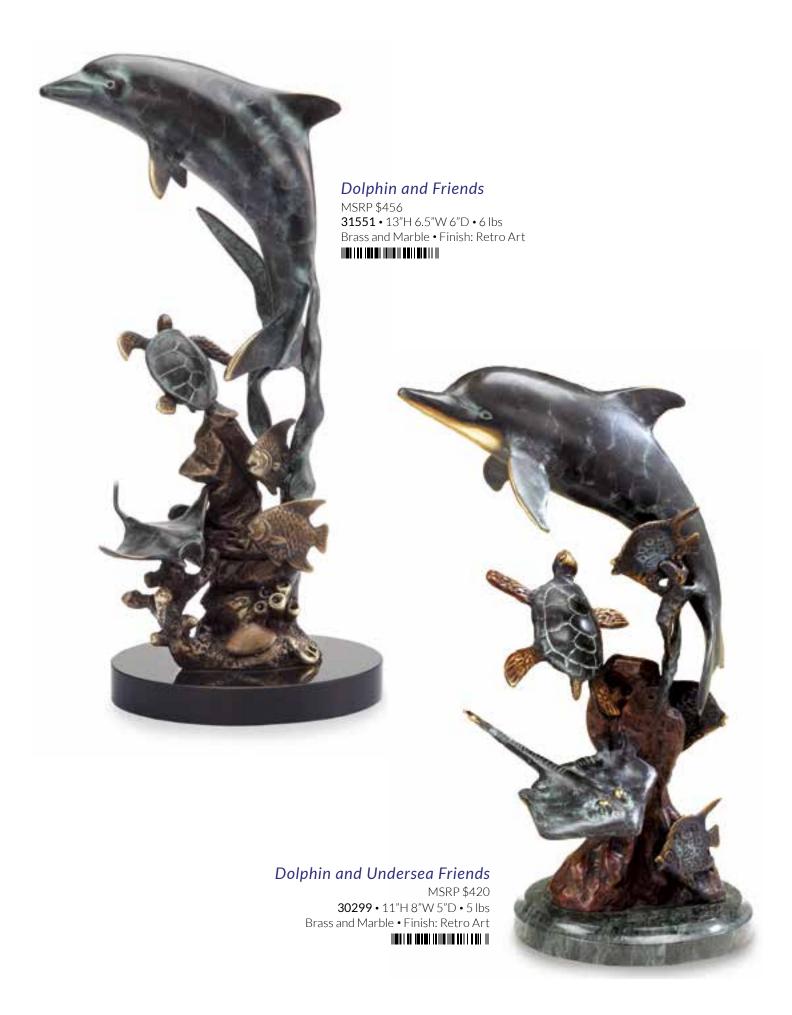
MSRP \$1200 **80266** • 9.5"H 20"W 5.5"D • 8.5 lbs Brass and Marble Finish: Hot Patina















Dolphin Duet Coffee Table

MSRP \$3450 **80267 •** 22"H 42"W 24"D • 66 lbs Brass and Glass • Finish: Hot Patina











Octopus Pair Lobby Table

MSRP \$1575

80365 • 33.5"H 34.5"W 15"D • 55 lbs

Aluminum and Glass



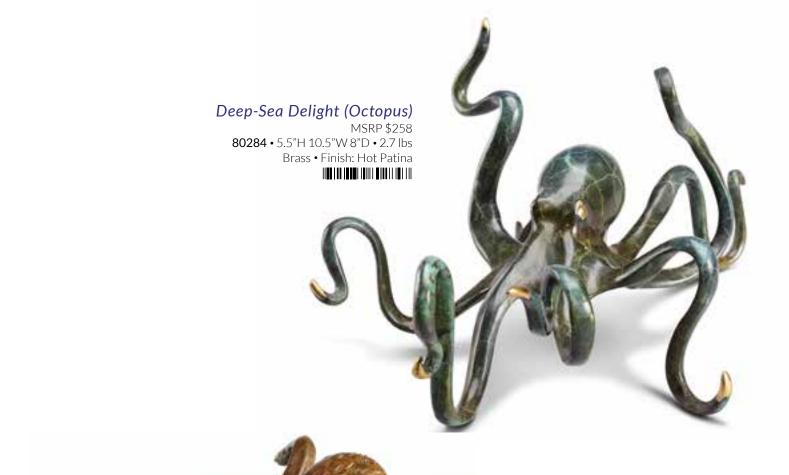












Lurking Octopus (Shelf Sitter)

MSRP \$162

80359 • 3"H 6.5"W 6.5"D • 1 lbs

Brass • Finish: Hot Patina

Curious Octopus

MSRP \$204 **80362** • 3.5"H 8"W 8"D • 2 lbs Brass • Finish: Hot Patina















Mermaid with Dolphins

MSRP \$1050 **30206 •** 21"H 10"W 10"D • 27 lbs Brass and Marble • Finish: Retro Art

Ocean Explorers

MSRP \$1155 **80242 •** 26"H 12"W 11"D • 19 lbs Brass and Marble • Finish: Hot Patina





Single Manatee

MSRP \$132

80168 • 8"H 4"W 4"D • 1.5 lbs Brass and Marble • Finish: Retro Art



Manatee and Friends

MSRP \$375

30467 • 12"H 4.5"W 4.5"D • 5.6 lbs Brass and Marble • Finish: Retro Art

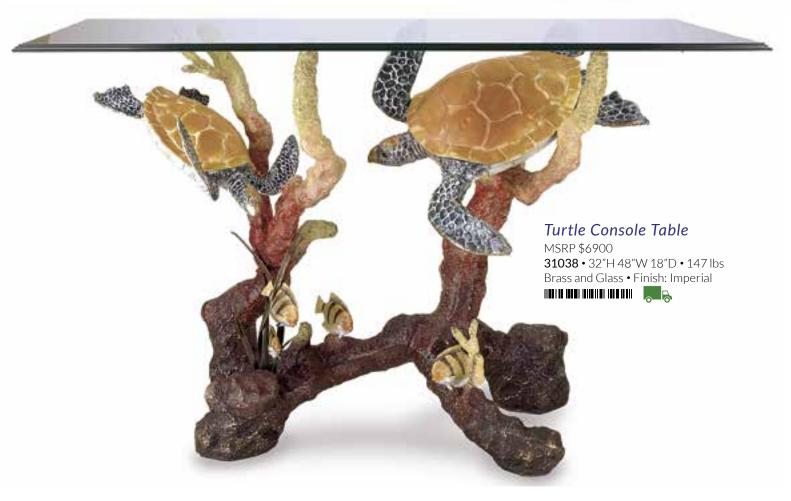


Double Turtles on Ribbon MSRP \$210 **80134 •** 12"H 6"W 4"D • 2.5 lbs Brass and Marble • Finish: Hot Patina

MSRP \$240 **31635** • 9.5"H 5.5"W 5.5"D • 3 lbs Brass and Marble • Finish: Retro Art









Turtle and Sealife Console Table

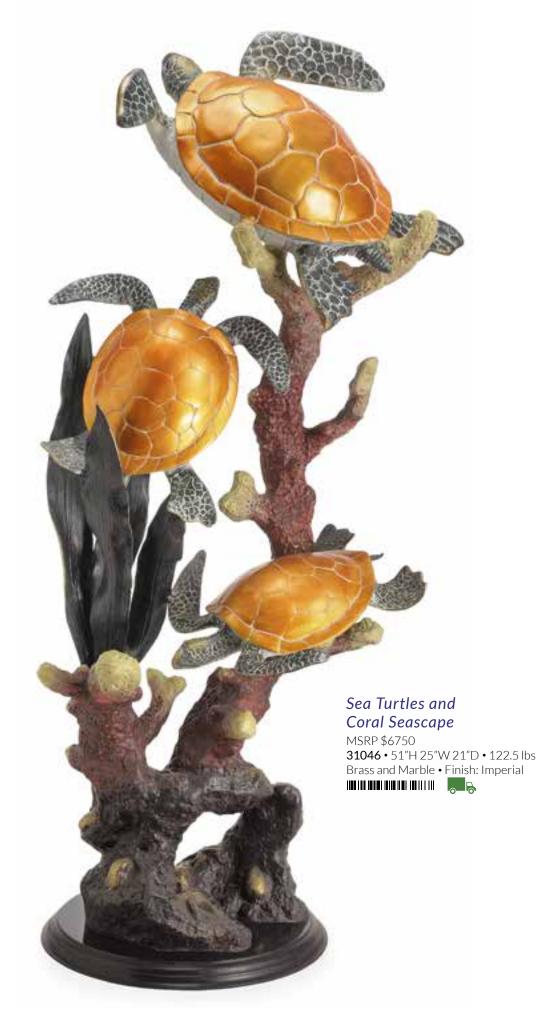
MSRP \$1575 **80353** • 33.5"H 34.5"W 15"D • 49 lbs Aluminum & Glass • Finish: Imperial

Alex the Turtle

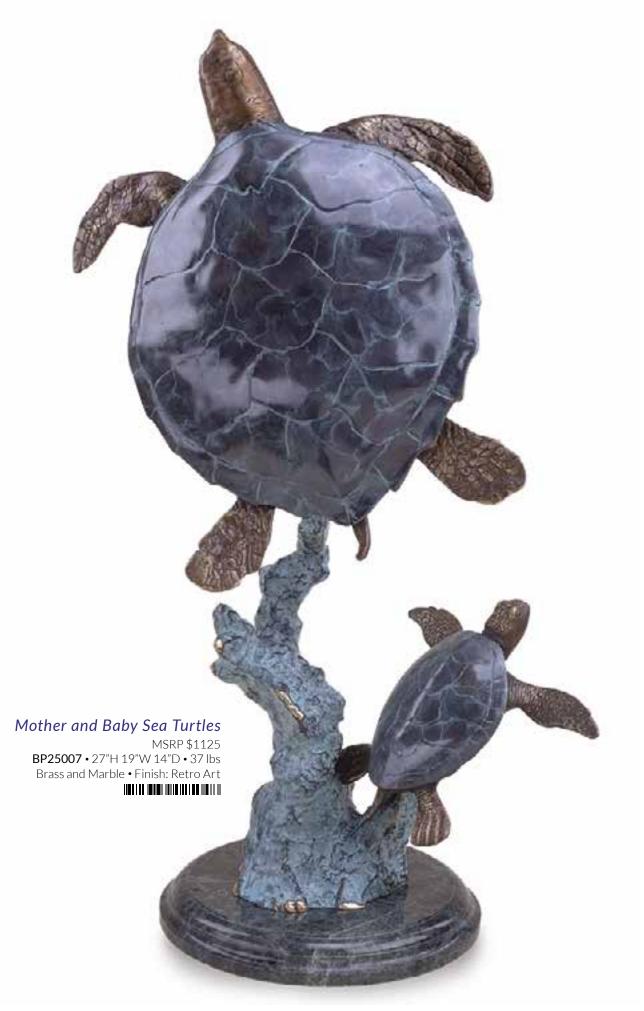
MSRP \$90 **80087** • 1.5"H 5"W 4.5"D • 0.75 lbs Brass • Finish: Hot Patina

























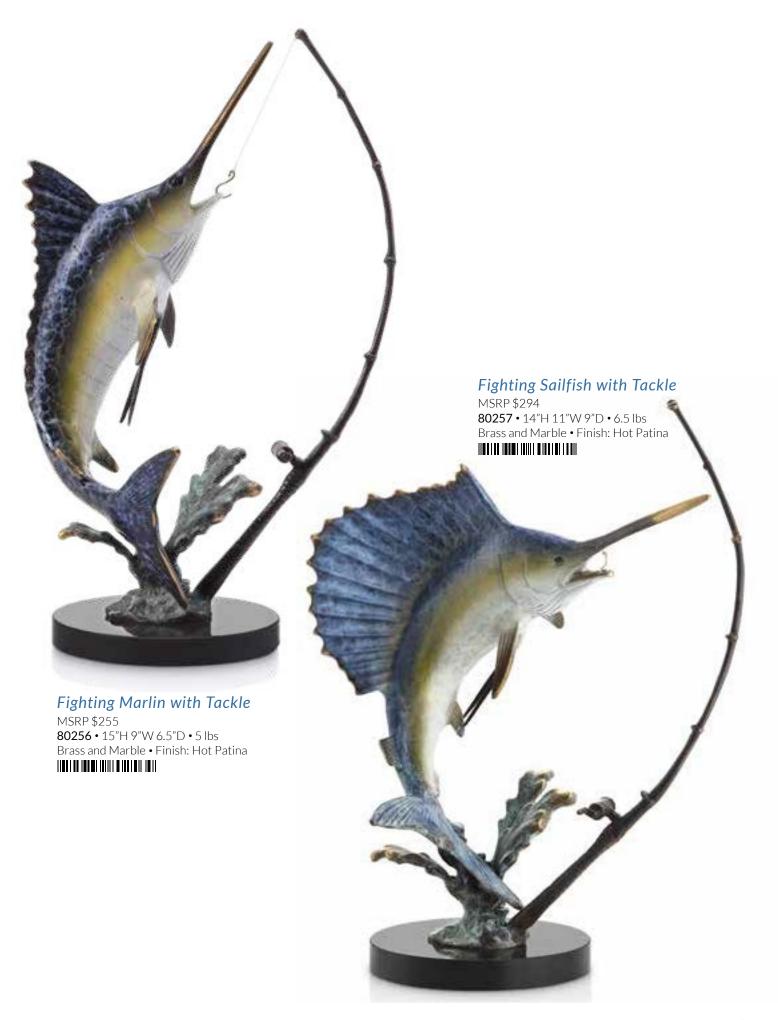
Trophy Fish

Dancers on the Waves

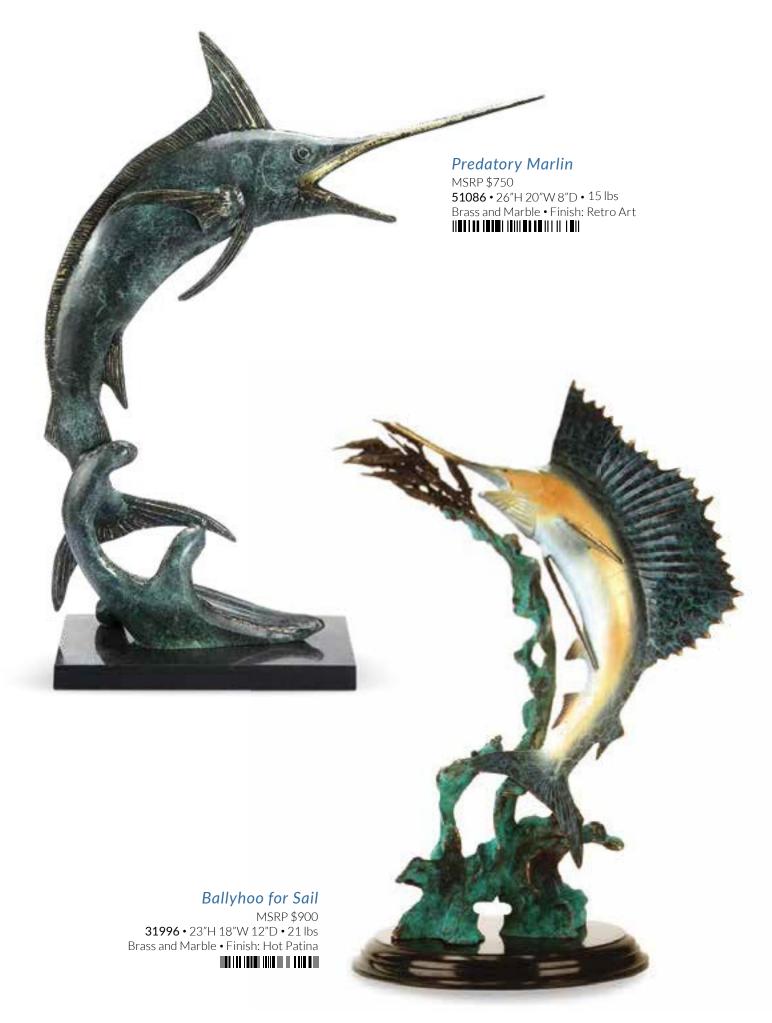
his collection is inspired by the noble beauty of marlin and sailfish, and the sporting lifestyle of professional trophy fishing. Our artisans have captured the spirit of these strong and graceful creatures as they dance upon the waves. Rich colors and shimmering patinas bring these sculptures to life. These works of art would be a beautiful addition to any home, yacht or museum.

Slam

MSRP \$1080 31527 • 24"H 14"W 8"D • 13.5 lbs Brass and Marble • Finish: Hot Patina

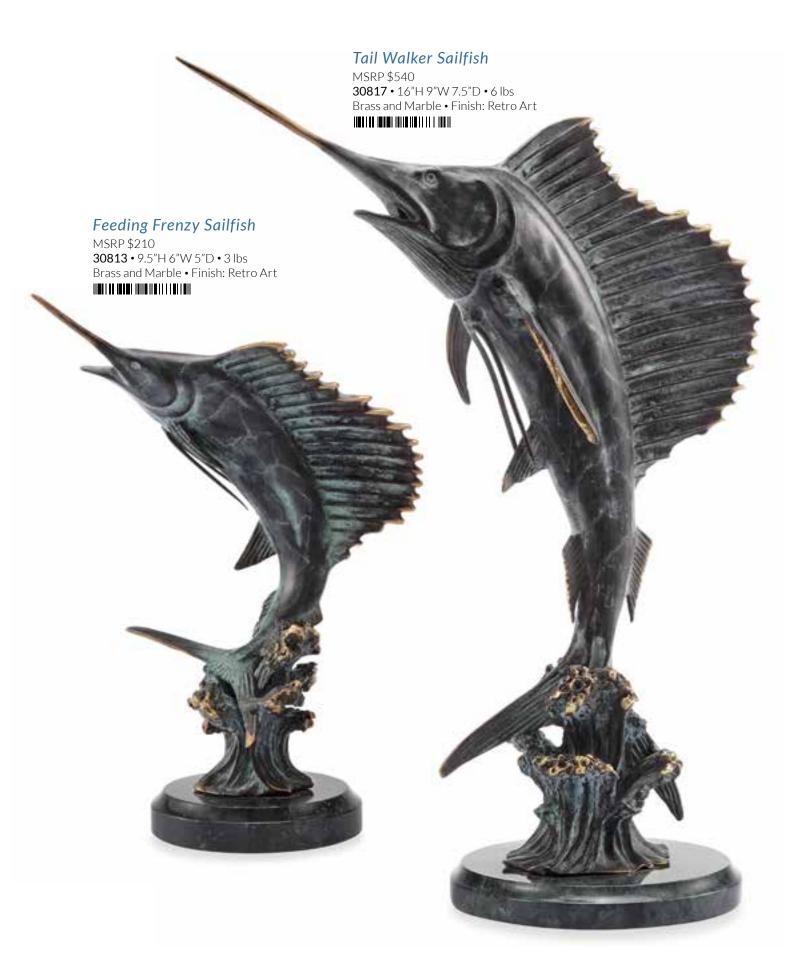














Wildlife

Grace and Beauty on Earth

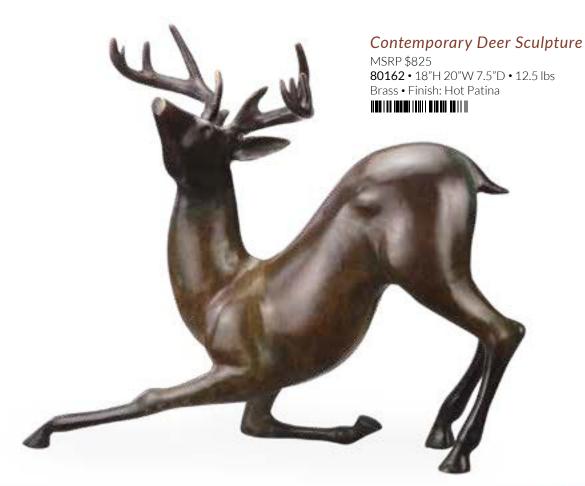


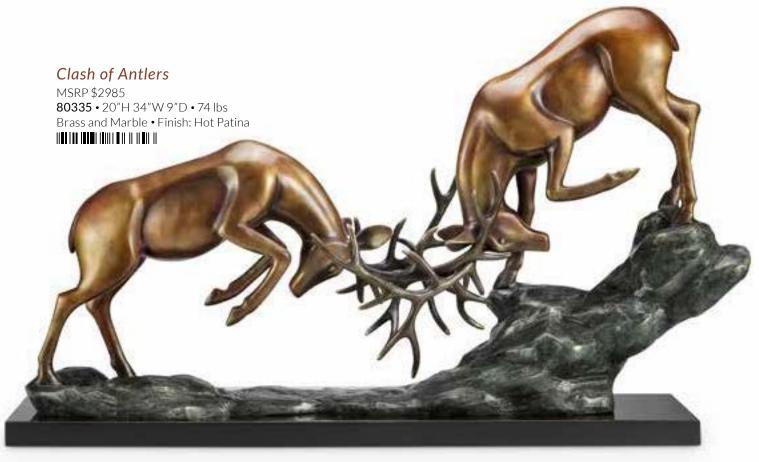
Mustangs

MSRP \$15000 **80347** • 63"H 96.5"W 12.5"D • 325 lbs Brass and Marble • Finish: Hot Patina Hand made to order Allow 90 days for delivery









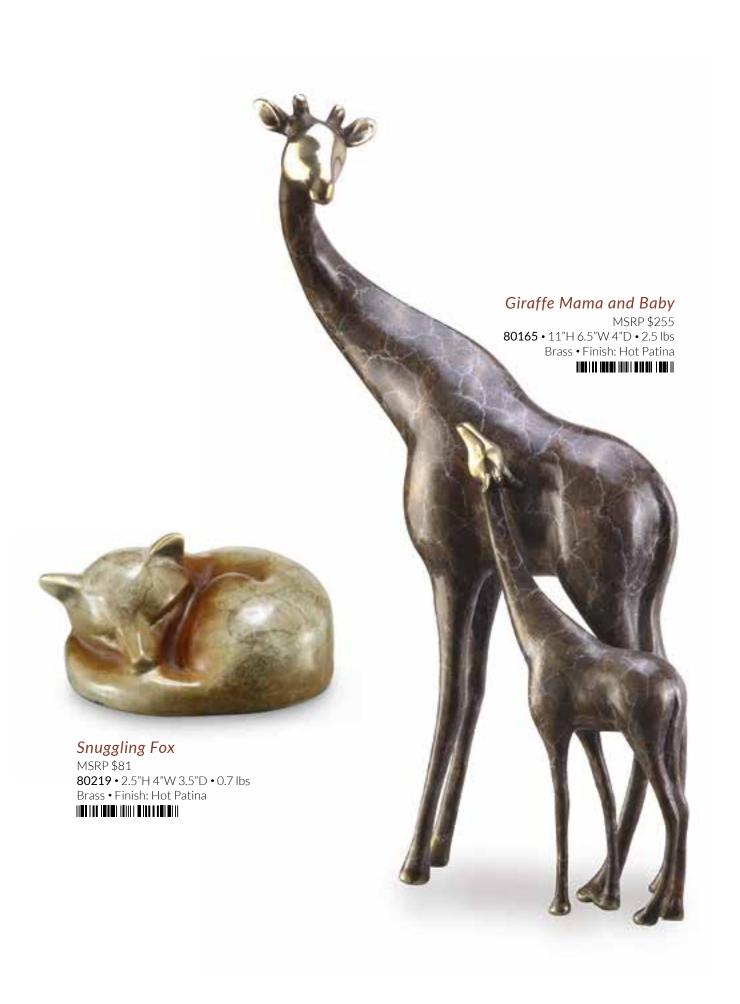
Leaping Deer Herd

MSRP \$1185

















Terms & Conditions

How To Order

Ordering is easy. Just contact your regional SPI® rep and they will gladly assist you with your order. Don't know who your rep is? Find them on our Rep List or online at www.spi-home.com

New Customers & Order Minimums

We welcome new accounts upon credit verification and approval. Please allow 2 to 4 weeks to process credit applications. Orders can be processed immediately with a credit card. The minimum opening order is \$500. Minimum on re-orders is only \$300. SPI® Home orders may be combined with SPI® Gallery orders.

Methods Of Payment

We gladly accept the following forms of payment:

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Credit Card orders will be billed at time of shipping. All orders must show complete billing address and phone number associated with the credit card.

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Cash orders can be shipped freight collect or with shipping charges payable within 30 days.

• Credit

Approved and established accounts are due Net 30 from the date of shipping. Sorry, no C.O.D.

Shipping

We make every effort to ship your order quickly. All orders are shipped directly from our warehouse in South San Francisco, California. Please allow up to two weeks for delivery of items in stock. Please note that items ordered together are not necessarily shipped together. Oversized items will require truck shipment and are identified by the following green truck icon in the product description.



SPI® does not carry backorders, except for drop shipments. Please reorder those items later.

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Shipping dates and delivery times on drop shipments cannot be guaranteed.

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- Immediately note any damages to boxes, notify the driver of the damages, and retain the original packing materials for possible inspection.
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- Notify SPI® Customer Service of any damage.

Please report all claims to SPI® Customer Service within 30 days of receipt of shipment. Credit will only be given for returned merchandise when prior return authorization has been obtained directly from SPI®.

Size, Color, And Specifications

We take pride in the quality and consistency of all of our products. SPI's craftsmen work hard to refine the unique beauty of natural materials, such as marble, but each piece is very different and made by hand. Therefore, color, size and texture may vary creating a truly unique piece of art like none other in your store or gallery.

Some items may include the SPI® logo hangtags, country of origin stickers, and/or other SPI® insignia. Spheres, stands, flowers, candles, and other props pictured with items are not included unless otherwise stated.

All images and items are copyrighted and protected by US and International copyright laws.

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We are always here for you and want to thank you for your business. Please feel free to contact us with your order or with any questions. We are open Monday through Friday, 8:30 AM to 5:00 PM Pacific Standard Time. Or, you can visit us online, 24 hours a day at www.spi-home.com or by email: info@spi-home.com

Reps & Showrooms

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